

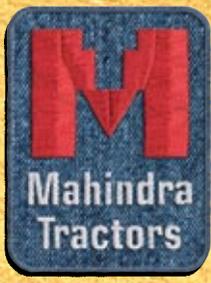
MAHINDRA

25 SERIES

TIER III / IV



Cultivate your dreams®



TRACTORS

3825 2WD



4025 2WD



Engine

MDI 2700R2

MDI 2700R2

Type	Four stroke, direct injection, water-cooled, diesel	Four stroke, direct injection, water-cooled, diesel
Cylinders	4	4
Engine HP (kW) @ rpm	41.0 (30.5) @ 2300	41.0 (30.5) @ 2300
Compression Ratio	19.5:1	19.5:1
Displacement cubic inch (cc)	167 (2732)	167 (2732)
Cylinder Sleeve	Wet Replaceable	Wet Replaceable

Electrical

Battery Capacity	12 volt, 96 amp hours	12 volt, 96 amp hours
Alternator	12 volt, 36 amps	12 volt, 36 amps

Clutch

Type	Single	Dual
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Transmission

Type	Sliding mesh	Sliding mesh
Number of Gears	8 forward, 2 reverse	8 forward, 2 reverse

Steering

Type	Recirculating ball	Hydrostatic power
Pump Output (gallons/minute)	n/a	4.8

Brakes

Type	Fully enclosed dry disc	Fully enclosed dry disc
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Hydraulic System

Type	Open center, full-live hydraulic with position and draft controls	Open center, full-live hydraulic with position and draft controls
Pump Output (gallons/minute)	8.29	8.29
3-Point Linkage	Category 1 & 2 adjustable with telescopic check chains	Category 1 & 2 adjustable with telescopic check chains
Lift Capacity (lbs.)	3527	3527
Auxiliary Remote Valves	1 spool optional	1 spool optional

PTO

Type	Transmission with internal over-running clutch	Live
PTO RPM (engine rpm)	540 @ 1980	540 @ 2058
PTO HP (kW)	32.0 (23.9)	31.0 (23.1)

Operating Weight

Total (lbs.)	4081	4191
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Dimensions

Overall Length Inches (mm)	115.3 (2928)	115.3 (2928)
Overall Width Inches (mm)	69.4 (1762)	69.4 (1762)
Turning Radius Min. Feet (mts)	9.5 (2.9)	9.5 (2.9)

Tires Sizes and Options

Ag (Front / Rear)	6x16 / 12.4x28	6x16 / 12.4x28
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4525 2WD**5525 2WD****6525 2WD****MDI 2700R1****NE352****NE359**

Four stroke, direct injection, water-cooled, diesel	Four stroke, direct injection, turbo charged and intercooled, diesel	Four stroke, direct injection, turbo charged and intercooled, diesel
4	3	3
46.0 (34.3) @ 2300	55 (40.3) @ 2100	62 (46.2) @ 2100
19.5:1	17.2:1	17.2:1
167 (2732)	152.4 (4297)	152.4 (4297)
Wet Replaceable	Wet Replaceable	Wet Replaceable
12 volt, 96 amp hours	12 volt, 96 amp hours	12 volt, 96 amp hours
12 volt, 36 amps	12 volt, 55 amps	12 volt, 55 amps
Dual	Dual dry with ceremetallic lining	Dual dry with ceremetallic lining
Sliding mesh	Partial constant mesh	Full constant mesh
8 forward, 2 reverse	8 forward, 2 reverse	8 forward, 2 reverse
Hydrostatic power	Hydrostatic power	Hydrostatic power
4.8	4.8	4.8
Fully enclosed dry disc	Fully enclosed dry disc	Fully enclosed dry disc
Open center, full-live hydraulic with position and draft controls	Open center, full-live hydraulic with position and draft controls	Open center, full-live hydraulic with position and draft controls
8.29	10.5	10.5
Category 1 & 2 adjustable with telescopic check chains	Category 1 & 2 adjustable with telescopic check chains	Category 1 & 2 adjustable with telescopic check chains
3527	3527	3527
1 spool optional	1 or 2 spool optional	1 or 2 spool optional
Live	Live	Live
540 @ 2058	540 @ 2059	540 @ 2059
36.0 (26.9)	45 (33.6)	52 (38.8)
4246	4836	4928
116.3 (2954)	119 (3022)	119 (3022)
70 (1778)	78 (1980)	78 (1981)
9.5 (2.9)	11.5 (3.5)	11.5 (3.5)
6x16 / 13.6x28	7.5x16 / 13.6x28	7.5x16 / 14.9x28

LOADERS

ML232

ML250

Tractor Model

4025 2WD/4525 2WD

5525 2WD/6525 2WD

Maximum Lift Height	116"	126"
Clearance with Attachment Dumped	95"	104"
Reach at Maximum Height	26.5"	20"
Maximum Dump Angle	30°	27°
Maximum Roll Back Angle	24°	31°
Digging Depth Below Grade	2.3"	2.9"
Lift Capacity to Full Height @ Pivot Pins	2870 lbs.	2980 lbs.
Breakout Force @ Pivot Pins	4740 lbs.	4905 lbs.
Rated Flow (Tractor System)	8 gpm	10.5 gpm
Attachment Width used for specification	60"	72"
Attachment Rated Capacity used for specification	12.95 cu. ft.	18.8 cu. ft.
Cycle Times @ rpm	2500 rpm	2400 rpm
Raise Boom (seconds)	5.9	5.9
Lower Boom (seconds)	3.9	3.9
Dump Attachment (seconds)	2.4	2.4
Retract Attachment (seconds)	2.6	2.6

Standard Attachments

Bucket (size)	60"	72"
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Skid Steer Attachments

Bucket	✓	✓
Quick Attach	✓	✓
Adapter	✓	✓
Bale Spear	✓	✓
Pallet Fork	✓	✓

PUSH MORE. PULL MORE. LIFT MORE.



LOADER

Whether moving earth, scraping a surface or smoothing a gravel road, Mahindra's loader is a rugged and extremely versatile tool.



THE 25 SERIES

ECONOMICAL, RUGGED UTILITY TRACTORS THAT OFFER VERSATILITY AND ERGONOMIC COMFORT.



MAHINDRA TRACTORS ARE BUILT FOR PERFORMANCE.

Every tractor is designed and manufactured to help you get the most out of your land, so you can cultivate your dreams. The 25 Series is no exception. These modern-looking 2WD work-horses start at 38 hp.

Mahindra tractors consistently outperform others in their class by being heavier and more durable – yet easy to handle. Rugged, cast-iron chassis give our tractors extra weight, providing more traction, stability and control.

Our tractors have higher lift capacities. Carry bigger loads. Handle larger implements. And come in a wide range of sizes, so you can find one that's ideal for your workload.

Simply put, a Mahindra tractor does what needs to be done – quickly and efficiently.

98% OF MAHINDRA OWNERS RECOMMEND MAHINDRA

Who can gauge our commitment to product quality better than the people who own our tractors? In a recent study, a leading market research firm interviewed Mahindra owners nationwide and asked them to evaluate their level of satisfaction with the performance of their Mahindra tractors.

The study found that 98% of Mahindra owners were likely to recommend Mahindra to their friends and family.

STABLE DEALERS AND A 3-YEAR WARRANTY*

Mahindra dealers are fully qualified and armed with the resources to not only put you on the right tractor but to continue to meet your needs after your purchase. We support our dealers with the ability to ship parts within 24 hours. At Mahindra, we proudly stand behind our



tractors. So we provide dealers with warranty assistance, technical support, low-rate retail financing and on-site approvals, making it quicker and easier to put you on the tractor of your choice.

CULTIVATING DREAMS IN THE U.S.A.

From army vehicles to farm tractors to major automobile manufacturing, Mahindra's relationship with American industry goes back to World War II – when our parent company, Mahindra & Mahindra, assembled the famous Willys Jeep for American GIs.

After teaming up with International Harvester in 1963 to manufacture tractors, M&M today ranks among the largest tractor companies in the world, with sales of over 120,000 units annually in 10 countries.

AWARDS FOR QUALITY



The Farm Equipment Sector of Mahindra & Mahindra Ltd. received the coveted Deming Application Prize for 2003, considered the Nobel Prize for manufacturing, for establishing Total Quality Management in all business operations. In 2007 Mahindra & Mahindra Ltd. became the only tractor manufacturing company in the world to receive the coveted Japan Quality Medal for excellence in Total Quality Management, awarded by the Deming Prize Committee care of the union of Japanese Scientists.

GROWING DEMAND

Mahindra USA's Tomball, Texas, facility was joined by assembly and distribution centers in Calhoun, Georgia, and Red Bluff, California – more than doubling our production capacity to meet growing demands for our tractors.



MAHINDRA 25 SERIES

Designed for easy maintenance

Foldable ROPS

Eco-friendly engine



Easy-access platform

STANDARD FEATURES

- Direct injection diesel engine with wet replaceable cylinder sleeve and air intake cold start aid
- Three piece, extendable front axle
- Differential lock
- Hydraulics with both position and draft controls
- Easy hook for top link retention
- Swinging drawbar
- Full foldable ROPS
- Adjustable sliding seat
- Reinforced and thicker gauge sheet metal
- Platform with rubber mats on select models
- Large capacity fuel tank
- Rear work light
- Clear view, multifunctional instrument panel
- Telescopic check chains for lower links
- Comfortable mounting step on left side of tractor
- Easy grip, comfortable levers / handles
- Ergonomic controls and pedals for operator comfort
- Handy toolbox
- 3-year limited warranty*

SUPERIOR PERFORMANCE

Higher lift capacity Handle larger implements and get work done a lot faster

Heavy-duty components Tough and rugged. Keep right on performing day after day

Sturdier chassis Greater stability keeps you safe while handling rigorous work

Heavier chassis Additional weight provides extra traction



GAUGES

Our easy-to-read gauges give you all the information you need at a glance in virtually any lighting or at any time of day. That means no squinting or eye-strain.



PLATFORM

The platforms on our tractors are designed to give you easy access from either side and comfortable foot placement while you are using your Mahindra.



3-POINT HITCH

Mahindra employs 3-point linkages that are heavy and sturdy to ensure stability. Compare ours to other brands and you can clearly see the difference.

The Mahindra Group
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Tomball, Texas 77377
1-800-887-2286
www.mahindrausa.com

*3-year engine and power train warranty – see dealer for details. Specifications and design subject to change without notice. ©2008 Mahindra USA. MAH-0808 The Mahindra Group ©2008 Mahindra USA, Inc.